Ranger Systems Checklist



Hull Number:
Date:
Test Completed by:
Production Managers Signature:

Exterior Hull Components Initials

Exterior rian components	iiiitiais
Thru-holes and Raw water pick-ups: verify proper installation □ sealed correctly □	
engine and air conditioner have high-speed pick-ups installed \square Make sure Generator doesn't have high speed pickup \square	
Hull Windows/Port Lights: verify proper installation □ no missing or stripped hardware □ sealed correctly □	
Bow and Stern eyes: verify proper installation □ sealed correctly □ no chips/cracks in fiberglass □ Lock Washers □	
Swim Platform: inspect support rails □ hand rails □ ladder installation □ sealed correctly at hull □ no missing or stripped hardware □	
Dinghy Installation: verify proper installation □ verify davit location/installation □ stand-offs □ quick-plates on platform winch correctly installed on hardtop □ pump and patch kit onboard □ Oars □ Seat □	
Propane Locker: verify proper installation □ no missing or stripped hardware □ drain holes are drilled □ (2) propane tanks onboard □ (1) gas can onboard □	
Rub rail installation: verify proper installation □ no missing or stripped hardware □ sealed correctly □ Proper seems at joints □ end caps installed correctly □	
Rudder installation: verify proper installation □ no missing or stripped hardware □ sealed correctly □ straight □	
Trim Tabs: verify proper installation □ no missing or stripped hardware □ sealed correctly □ zincs installed (without sticker) □	
Engine and thruster prop's: engine prop nut is tight □ prop zinc is installed (without sticker □ thruster props are tight □ thruster zincs are installed (without sticker) □	
Transom anode installation: correct hardware is installed and tight □ stickers removed □	
Underwater Lights: no missing or stripped hardware □ wire routed correctly and secured □ sealed correctly through transom □	
Drain Plug(s): verify proper installation □ no missing or stripped hardware □ sealed correctly □ verify (1) screw is a thru-bolt (for bonding wire) □	
Scupper Drains: verify proper installation □ sealed correctly □ drain orientation (flap opens up) □	
Engine Pod: verify proper installation □ no missing or stripped hardware □ sealed correctly (fill with water to verify) □ drain plug installed correctly □ scupper hose installed correctly □ inspection plate installed correctly □	
Hull: verify no screws or holes drilled through the hull □ noticeable scratches □ overall finish (print through) □	
Trailer: overall inspection of trailer □ bunk hardware is tight □ winch operates correctly □ tires inflated to proper PSI □ wheel bearings free of water □ trailer lights work correctly □	

Cockpit (Aft Deck)	Initials
Hatches and Latches: proper adjustment of latches □ latches sealed correctly □ hatch gaskets installed correctly □	
Cockpit Table: verify proper installation □ overall finish of table (look for scratches, gouges and clear coat) □	
Cockpit Seating: verify proper installation □ seats fold and open without rubbing □	
cockpit seats activate red LED at helm when open (31' only) \square	
Transom Door: latch and catch aligned □ no missing or stripped hardware □ transom door matches cutout □	
Aft Refrigerator/Ice Maker: verify proper installation □ no missing or stripped hardware □ verify proper operation □	
verify no water leaks (ice maker only) \square verify ice maker makes ice \square	
Main Cabin Door: verify proper installation □ no missing or stripped hardware □	
door closes without hitting door frame \square latch and catch aligned when door is open \square latch is glued correctly to door \square	
Aft Bulkhead (Glass) Hatch: verify proper installation □ no missing hardware □ latches correctly when open/closed □ footrest installed correctly □	
Rear Windows: verify proper installation □ no missing hardware □ sealed correctly □	
Cockpit Railing: verify proper installation □ sealed correctly □ no missing hardware/hardware is tight □	
Fuel Fill and Vent: verify proper installation □ double hose clamps on hoses □ hose clamps are tight □	
bonding wire attached to fill (and tight) \square Verify no dips in the hose and proper downhill run from vent to tank \square	
Battery Switch Inspection plate (R29 only): verify proper installation □ sealed correctly □ opens easily □	
Scupper Drains: verify proper installation \square sealed correctly \square no dips in hoses \square hoses secured with two clamps \square Verify to make sure all tees and 90's do not leak \square	
Limber Hole Drains: verify drains are drilled in the proper locations □ verify all compartments drain into engine comp. □	
Engine Compartment	Initials
Engine Hatch: verify proper installation of strut □ hatch switch operates correctly □	
sound foam installed correctly with screws & fender washers □ warning placards installed correctly □	
Bilge Pumps: verify proper installation □ test float switch (with battery switch off) □ hose routed correctly and secure □	
check valves installed correctly \square hose clamps are tight \square wiring is heat-shrunk and secured away from shaft \square	
clean ALL debris from bilge \square verify bilge switch(es) manually operate bilge pump(s) \square	
High Bilge Water Alarm: verify proper installation □ float switch operates audible alarm (with battery switch off) □	
wiring is heat-shrunk and secured □	
Engine Exhaust System: inspect hoses for kinks \square All hoses are double hose clamped, and are spaced $\frac{1}{4}$ " apart \square hose clamps are tight \square water-lock (muffler) is secured \square Verified hose is secured to transom \square	
Generator: verify proper installation □ raw water / exhaust / fuel hoses are routed correctly and secured □	
all hose clamps are tight □ Generator fluid levels are correct □	
Sea Cocks and Sea Strainers: verify proper installation □ sealed correctly □ bonding wires installed and secured □	
ball valves operate freely \square Hose clamps are tight \square Hoses are routed correctly and supported \square	
strainers are mounted below the water line □	

Motor Mounts: verify all motor mount hardware is tight □ verify torque seal (paint) is used on mounts □	
Engine Fluids: check engine oil level □ check transmission fluid level □ check coolant level □	
Engine Wiring: verify engine (+) and (-) wires are installed correctly and tight □ wires are properly routed and secured □	
Engine belts: inspect belts and verify they do not chafe □	
Engine Low Speed: verify proper installation of low speed hardware on shaft flange □	
ensure low speed software has been loaded using VODIA tool □	
Engine Alignment: verify engine alignment, adjust if necessary. Gap must be less than 0.10 mm (0.004") □	
Record gap using a feeler gauge for: TOP: STBD: BOTTOM: PORT:	
Engine Hot Water Valves: verify hoses are routed correctly and hose clamps are tight □ verify no coolant leaks □	
Shaft/Packing Gland: verify proper installation and backing nut is tight □ bonding wire is installed and tight □	
Bonding Wires: verify all metal components below waterline have bonding wires installed and are tight □	
verify all bonding wires are routed correctly and supported □	
Trim Tabs: verify pump reservoir has correct fluid level □ verify pump fittings hydraulic lines have no leaks □	
verify lines are routed correctly (with no kinks) and supported □	
Stern Thruster: verify proper installation □ verify all wiring is tight and correctly routed/secured □	
Rudder / Hydraulic Ram: verify ram is able to move without hitting □ verify black caps are installed on ram □	
fittings are tight □ No leaks on ram or fittings □ Ram hooked to correct hole on rudder □ Rudder has full travel □ Stop nut on tiller □	
Wash-down: verify pump is mounted correctly □ hoses are routed correctly and hose clamps are tight □	
verify that the wash-down switch activates the pump □ check entire system for leaks □ pump doesn't cycle □	
Fuel Tank: inspect shut-off valves □ hoses and hose clamps are tight □ verify no leaks on fittings / hoses □	
inspect fuel sender and wiring (heat shrunk) □ inspect Webasto fuel line and fittings □	
Fuel Filters: filters are mounted correctly and secure □ fuel lines routed correctly and hose clamps are tight □	
verify no leaks on lines or filter □ Sealer used on fittings □	
Air Conditioning Pump: verify correct installation (pump is below the waterline and above the strainer) □	
hoses are routed correctly and hose clamps are tight □ verify no leaks □ Gradual slope from strainer-pump-unit □	
Automatic Charge Relays: With engine running, verify charging on all battery banks □	
Cabin Rooftop (All Models)	Initials
Rooftop Inspection: verify rooftop has no screws or holes in rooftop □	
Mast Installation: cables are properly adjusted and hardware is tight □	
mast support and keeper pin are installed correctly \square Cable stowage points work \square	
Radar: verify correct installation □ radar connections have dielectric grease on connectors □	
radar wires are routed correctly and secure □ verify radar orientation (facing forward) □	
Searchlight: verify proper installation □	

TV Antenna: verify proper installation □ all coax connections are tight □	
Horn: verify proper installation (installed with downward angle) □ sealed correctly □ horn sounds with correct switch □ Horn cover installed for R31 □	
Solar Panel: verify mounted correctly and hardware is tight □ wires routed correctly and connectors are heat shrunk □ ensure no other components are mounted above solar panel □	
Rails: verify rails are firmly secured □ sealed correctly □	
Navigation Lights: verify proper installation □ wires sealed correctly entering house □ navigation lights turn on with switch in the up position only □ STBD = green □ PORT = red	
Anchor Light: verify proper installation □ anchor light operates with switch in both (up and down) positions □ switch in down position turns on anchor light alone □	
Skylights: verify proper installation □ sealed correctly □ cosmetic seal is acceptable □	
Hatches: verify proper installation □ sealed correctly □ hatch screens fit correctly □	
VHF Antenna: antenna bracket is adjusted correctly □ hardware on bracket is tight □ bracket handle is deburred (23') □	
Cabin Rooftop (Command Bridge)	Initials
Steering Station: verify correct installation of engine controls and chart plotter □	
FWD/AFT Steaming Light (Ranger 29' only): verify light operates with switch □ wiring is heat shrunk and secured □ lights mounted correctly and secure □	
Seating: verify correct installation □	
Seat Covers: verify all seats have canvas covers that fit correctly □	
Rail Extensions (Safety Rails): verify rails fit correctly □ pins fit correctly □	
Folding Bridge: verify bridge folds correctly □ straps in place to secure □ canvas cover installations is correct □	
Mast Shocks: verify correct installation of mast shocks □	
Table Installation: verify tables are installed correctly □	
Foredeck	Initials
Bow Seat / Bow Table: verify correct installation and orientation of bow seat and table □	
Bow Rails: verify proper installation □ sealed correctly □ no missing hardware/hardware is tight □	
Bow Ladder: verify proper installation □ sealed correctly □ no missing hardware/hardware is tight □	
Fresh Air Vent (31' only): verify proper installation □ sealed correctly □ no missing hardware/hardware is tight □	
Anchor Locker: verify proper hatch installation □ sealed correctly □ no missing hardware/hardware is tight □ Verify proper drainage and make sure leaks are not present at hose fittings □	
verify anchor cleat is installed correctly □ verify all wiring connections are heat shrunk and secured □ drain connected □	
Bow Chalks: verify proper installation □ sealed correctly □ no missing hardware/hardware is tight □	

Bow Cleats: verify proper installation □ sealed correctly □ no missing hardware/hardware is tight □	
Anchor Roller: verify proper installation □ sealed correctly □ no missing hardware/hardware is tight □	
Burgee Pole: Verify proper installation □ No missing hardware □ pole is tight mounted in the correct upright position □	
AC (110V) Components: Shore Power	Initials
Receptacle Installation: verify proper installation □ sealed correctly □ no missing hardware/hardware is tight □	
ELCI Breaker: verify proper installation □ verify ELCI breaker operates correctly when connected to shore power □	
Rotary Switch: ensure power selector matches component □ Green light turns on and reflects correct power source □	
AC Main Breaker: operates properly □ disconnects power to panel when turned off □ No reverse polarity present □	
Battery Charger: verify correct battery setting □ verify charging □ verify auto-switching □ fuses are installed and correct size □	
Outlets: check GFCI □ mid cabin □ galley □ dinette□ head □ v-birth □	
AC to DC Grounding: verify AC and DC grounds are tied together □	
Water Heater: verify water heater turns on/off with breaker □	
Microwave: verify microwave turns on/off with breaker □ run microwave for 1 min to verify correct operation	
Cooktop/Oven: verify electric element of stove operates with shore power □	
Ice Maker: verify ice maker turns on/off with the breaker □ verify no leaks on potable water line □	
Air Conditioner: verify breaker turns on/off air conditioner □	
AC Panel: verify proper panel installation □ breakers are labeled correctly □ no missing screws in panel	
Shore Power L1 and L2: verify correct labeling □ plugs match breaker switches □	
AC (110V) Components: Inverter	Initials
Verify Auto-Switching: unit switches to inverter mode when shore power is removed □	
Displays Correct Voltage: verify voltage displayed on panel matches volt meter & solar panel display □	
Selector Switch (only equipped with generator): verify switch operates correctly □ LED's illuminate when power is present □	
Fuse and Battery Switch installation: fuses/battery switches are securely mounted □ battery switch cuts power to panel when in off position □	
Operation: inverter energizes all outlets □ inverter operates microwave □	
Check inverter wiring: (power, ground, case ground): ensure wiring is tight on inverter □ verify wiring is routed correctly and secured □ wiring is heat-shrunk □	

AC (110V) Components: Generator

Initials

Generator Fan: ensure fan is operating □	
Breaker Panel: verify breaker panel is energized with generator operation □	
Through-Holes: Inspect water pick-up and exhaust for leaks □ verify proper sea-cock installation (opens and closes without interference) □	
L1 and L2 operation (29,30 and 31's): verify correct operation of each line □	
Generator wiring: verify all connections are tight □ wiring is routed corrected and secured properly □ wiring is heat-shrunk □	
Generator run time: Make sure the generator is run for a minimum of 15-30 minutes □	

DC (12V) Components

Initials

Refrigerator and Wine Cooler: verify proper installation □ turn on and gets cold □	
Lighting: main cabin overhead □ main cabin LED rope lights □ quarter-berth □ v-berth □ v-berth LED rope lights □ head lights □ chart lights □ cockpit (deck) □ cockpit overhead □ underwater lights □ exterior LED rope lights □ on-boat trailer lights □ dock lights □	
Wipers: verify wiper switches work correctly □ blades are adjusted and tightened properly □ blades are aligned with window frame □	
Battery Volt Meter: volt meter banks are numbered correctly □ volt meter voltage matches battery bank voltage □	
Manual Bilge Pump Switch: manual switch operates the correct bilge pump □	
High Bilge Water Alarm: alarm sounds by pressing the switch to the up position \Box alarm and switch LED is activated when sensor in the engine room is activated \Box	
Horn: horn operates with switch □	
Overhead Fans: fans operate with switch □	
Cabin Heater: cabin heater switch operates fan on off/low/med/high \square heater warms up with engine running \square hose connections are tight and not leaking \square	
Webasto Heater: control panel operates heater correctly □ fuel connections are tight and not leaking □ fuel lines are routed correctly and primed □ heater exhaust is routed correctly □ heater ducts are routed correctly and secured □ Verify condensation drain is routed correctly □ Memory wire is used on digital thermostats □	
Searchlight: searchlight operates correctly with switch □	
Trim Tabs: PORT/STBD trim tab switches match correct trim tab □ 'bow down' moves the tabs down □ verify correct level of hydraulic fluid in the reservoir □ lines are tight and not leaking □ lines are routed correctly and secured □	
Windlass: windlass is mounted and sealed correctly □ verify correct windlass switch operation at dash up is up and down is down □ Verify foot pedals operate □ inspect wiring/breaker behind helm □ wiring beneath windlass is routed away from chain, secured correctly and heat-shrunk □ Hull cutout for chain is painted and sealed □	
Thrusters/Remote: verify remote operates each thruster \(\text{Verify switch for thruster remote operates correctly } \(\text{Verify switch for thruster remote operates correctly } \(\text{Verify switch for thruster remote operates correctly } \)	

Fuse Blocks: fuse blocks are securely mounted □ all wiring connections are tight □ wires are labeled □ fuse blocks match fuse diagrams □ fuses correct sizes □ fuse blocks have clear plastic covers □	
12V and USB Outlets: verify outlets are mounted correctly and secure □ test outlets to ensure correct voltage present □	
Battery Switches and Cables: verify operation of battery switches: house □ engine □ thruster □ parallel □ inverter □ battery cables routed correctly and secured □ wires are labeled correctly □ connections are tight □	
House Breaker: verify house breaker operation □ breaker is secure and connections are tight □ breaker is labeled □	
Underwater Lights: Verify they turn on □ Proper switch and labeling □	
Solar Panel: panel is mounted correctly and secure □ solar panel controller is secure and wiring connections are tight □	
display panel operates correctly and displays correct voltage (banks 1 & 2) □	
Propane Stove/Oven	Initials
Operation: verify stove/oven functions correctly \square verify propane electric valve operates correctly \square inspect propane bottles/lines/valves for leaks \square	
Plumbing	Initials
Water Heater: water heater is installed correctly and secure □ all hoses/connections are tight and not leaking □ wiring is routed correctly and secure □ wiring is heat-shrunk □ water heater drain operates correctly and doesn't leak □	
Shower Sump: float operates correctly □ inspect for leaks □ hose clamps are tight □ hoses are routed correctly and secured □	
Potable Water Pump: inspect pump for leaks □ pump primes as expected and doesn't lose pressure □ pump filter is clean and free of tank debris □	
Sinks, Faucets: verify hot is left and cold is right □ inspect connections for leaks □ verify sink is sealed correctly □	
Potable Water Tank: verify all hose clamps on tank fill/vent hoses are tight □ fittings on tank are tight and sealed □ hoses are routed correctly and secured □	
Black Water Tank: verify all hoses are routed correctly □ verify all hoses are double clamped and clamps are tight □ verify macerator valve operates correctly □ valve is secured □	
Macerator: macerator operates with switch □ double hose clamps □ hose clamps are tight and no leaks are present □ macerator Y/ball valve is installed correctly □	
Toilet and Holding Tank Sensor: flush toilet and verify correct operation □ fill black water tank and verify sensors operate correctly (Green empty, Orange mid, Red full □	
Water Gauge: Fill water tank and verify gauge reflects the level of water in the tank □	
Shower: inspect shower for leaks □ shower is mounted correctly and secure □	
AC Condensate Drain pan: verify drain hose is securely connected and hose routed correctly □	
Live well: verify drain hose is connected and hose clamps are tight □	

Electronics Initials VHF: radio turns on/off with power button □ auto 'on' feature is disabled □ VHF antenna connector is tight □ Verify GPS connections □ Stereo: all speakers are operational □ zones are correct □ speakers are wired correct (balance and fade) □ wiring behind stereo are secured □ TV: mounts are secure and installed correctly □ TV wiring is routed correctly and secure □ coax connections are tight □ DVD player operates correctly □ TV remotes work □ search for channels □ Verify Garmin displays through HDMI □ Chart Plotter: verify chart plotter software is up to date □ verify fuel tank capacity is programmed □ set total fuel on board after adding fuel to tank **Auto-pilot:** inspect auto pilot components: compass □ hydraulic pump and connections □ Set a route and verify chart plotter prompts to follow □ **Radar:** verify radar spins up □ **AIS:** verify AIS is installed if on order sheet \square search for AIS vessels on chart plotter \square **Transducer:** verify transducer is reading correct depth □ transducer is filled with fluid and sealed properly □ **NEMA Communications:** verify correct backbone installation \square backbone is secure \square connections are tight Engine Display and Calibrations: display mounted securely □ perform fuel tank calibration □ perform lever calibration □ perform low speed (trolling) calibration □ Final **Initials Leak Test:** spray entire boat and check for leaks: windows □ hatches □ doors □ rooftop □ **Flooring:** verify flooring is glued correctly □ inspect flooring for scratches/gouges □ **Upholstery:** verify all cushions are onboard and fit correctly □ Canvas: canvas covers for exterior cushions □ canvas covers for exterior tables □ verify all canvas window/door covers are onboard with snaps installed □ verify fitment of: windshield cover □ window cover(s) □ cabin door cover □ V-berth cover □ bulkhead door canvas □ quarter-berth canvas □ Curtains: verify correct installation of curtains/curtain tracks □ curtain pulls (straps) installed with snaps □ **Screens:** verify hatch screens are all onboard and fit correctly □ Seating: inspect interior/exterior seating for proper installation □ verify seats fold/open without interference □ **Tables:** verify all tables are onboard □ inspect tables for scratches/gouges: dinette table □ exterior tables □ verify removable table legs are onboard and fit correctly \square **Shower Panels (31 only):** verify panels are onboard and fit correctly \square **Head Door:** verify head door is installed correctly (no missing hardware, hardware is tight) □ Check and ensure lock will operate □ door closes and seals properly □ door is not warped □ inspect door finish and verify no scratches/gouges □ **General Head Finish:** inspect teak finish □ inspect exposed silicon/Sikaflex sealant □

Verify Safety kit contents: (4) life vests □ (1) throw cushion □ (4) fenders □ (4) fender whips □ (3) dock lines □

(1) first-aid kit \square (3) fire extinguishers \square (1) flare kit (not expired) \square

Drawers: slide freely □ latch properly □	
Cabinet Doors: open and close freely without interference □ top and bottom of doors aligned □	
latches are properly installed and adjusted \square	
$\textbf{Windows:} \ \text{open and close freely} \ \square \ \text{latch properly} \ \square \ \text{latches are firmly glued on} \ \square \ \text{no missing or stripped hardware}$	
Helm Door: slides freely □ locks properly □ no missing or stripped hardware □ catch/latch is firmly secured □	
Fiberglass & Gelcoat: inspect all areas for chips/gouges/scratches and mark with green tape for repair □	
Comments & Consorns	La Maria La
Comments & Concerns	Initials

Seatrial Checklist

Exterior Hull Components Initials Thru-holes and Raw water pick-ups: verify proper installation □ sealed correctly □ engine and air conditioner have high-speed pick-ups installed ☐ Make sure Generator doesn't have high speed pick-ups installed ☐ Make sure Generator doesn't have high speed pick-ups installed ☐ Make sure Generator doesn't have high speed pick-ups installed ☐ Make sure Generator doesn't have high speed pick-ups installed ☐ Make sure Generator doesn't have high speed pick-ups installed ☐ Make sure Generator doesn't have high speed pick-ups installed ☐ Make sure Generator doesn't have high speed pick-ups installed ☐ Make sure Generator doesn't have high speed pick-ups installed ☐ Make sure Generator doesn't have high speed pick-ups installed ☐ Make sure Generator doesn't have high speed pick-ups installed ☐ Make sure Generator doesn't have high speed pick-ups installed ☐ Make sure Generator doesn't have high speed pick-ups installed ☐ Make sure Generator doesn't have high speed pick-ups installed ☐ Make sure Generator doesn't have high speed pick-ups installed ☐ Make sure Generator doesn't have high speed pick-ups installed ☐ Make sure Generator doesn't have high speed pick-ups installed ☐ Make sure Generator doesn't have high speed pick-ups installed ☐ Make sure Generator doesn't have high speed pick-ups installed ☐ Make sure Generator doesn't have high speed pick-ups installed ☐ Make sure Generator doesn't have been doesn' Bow and Stern eyes: verify proper installation □ sealed correctly □ no chips/cracks in fiberglass □ Swim Platform: inspect support rails □ hand rails □ ladder installation □ sealed correctly at hull □ no missing or stripped hardware \square **Propane Locker:** verify proper installation □ no missing or stripped hardware □ drain holes are drilled □ (2) propane tanks onboard □ (1) gas can onboard □ **Rub rail installation:** verify proper installation □ no missing or stripped hardware □ sealed correctly □ Proper seems at joints \square end caps installed correctly \square Rudder installation: verify proper installation □ no missing or stripped hardware □ sealed correctly □ straight □ **Trim Tabs:** verify proper installation □ no missing or stripped hardware □ sealed correctly □ zincs installed (without sticker) □ **Engine and thruster prop's:** engine prop nut is tight □ prop zinc is installed (without sticker □ thruster props are tight □ thruster zincs are installed (without sticker) □ **Transom anode installation:** correct hardware is installed and tight □ stickers removed □ **Underwater Lights:** no missing or stripped hardware □ wire routed correctly and secured □ sealed correctly through transom \square **Drain Plug(s):** verify proper installation □ no missing or stripped hardware □ sealed correctly □ verify (1) screw is a thru-bolt (for bonding wire) □ Scupper Drains: verify proper installation □ sealed correctly □ drain orientation (flap opens up) □ Engine Pod: verify proper installation □ no missing or stripped hardware □ sealed correctly □ drain plug installed correctly □ scupper hose installed correctly □ inspection plate installed correctly □ **Hull:** verify no screws or holes drilled through the hull □ noticeable scratches □ overall finish (print through) □ **Trailer:** overall inspection of trailer □ bunk hardware is tight □ winch operates correctly □ tires inflated to proper PSI □ wheel bearings free of water \square trailer lights work correctly \square STATIC FLOAT: DOES THE BOAT FLOAT LEVEL? Cockpit (Aft Deck) Initials **Cockpit Seating:** verify proper installation □ seats fold and open without rubbing □ cockpit seats activate red LED at helm when open (31' only) □ Fuel Fill and Vent: verify proper installation □ double hose clamps on hoses □ hose clamps are tight □ bonding wire attached to fill (and tight) \square

Scupper Drains: verify proper installation □ sealed correctly □ no dips in hoses □ hoses secured with two clamps □

Limber Hole Drains: verify drains are drilled in the proper locations □ verify all compartments drain into engine comp. □	

Engine Compartment Initials

Engine Hatch: verify proper installation of strut □ hatch switch operates correctly □
sound foam installed correctly with screws & fender washers \square warning placards installed correctly \square
Bilge Pumps: verify proper installation □ test float switch (with battery switch off) □ hose routed correctly and secure □
check valves installed correctly □ hose clamps are tight □ wiring is heat-shrunk and secured away from shaft □
clean ALL debris from bilge \square verify bilge switch(es) manually operate bilge pump(s) \square
High Bilge Water Alarm: verify proper installation □ float switch operates audible alarm (with battery switch off) □
wiring is heat-shrunk and secured □
Engine Exhaust System: inspect hoses for kinks □ All hoses are double hose clamped, and are spaced ¼" apart □ hose clamps are tight □ water-lock (muffler) is secured □
Generator: verify proper installation □ raw water / exhaust / fuel hoses are routed correctly and secured □
all hose clamps are tight □ Generator fluid levels are correct □
Sea Cocks and Sea Strainers: verify proper installation □ sealed correctly □ bonding wires installed and secured □
ball valves operate freely \square Hose clamps are tight \square Hoses are routed correctly and supported \square
strainers are mounted below the water line \square
Motor Mounts: verify all motor mount hardware is tight □ verify torque seal (paint) is used on mounts □
Engine Fluids: check engine oil level □ check transmission fluid level □ check coolant level □
Engine Wiring: verify engine (+) and (-) wires are installed correctly and tight □ wires are properly routed and secured □
Engine belts: inspect belts and verify they do not chafe □
Engine Low Speed: verify proper installation of low speed hardware on shaft flange □
ensure low speed software has been loaded using VODIA tool □
Engine Alignment: verify engine alignment, adjust if necessary. Gap must be less than 0.10 mm (0.004") □
Record gap using a feeler gauge for: TOP: STBD: BOTTOM: PORT:
Engine Hot Water Valves: verify hoses are routed correctly and hose clamps are tight □ verify no coolant leaks □
Shaft/Packing Gland: verify proper installation and backing nut is tight □ bonding wire is installed and tight □
Bonding Wires: verify all metal components below waterline have bonding wires installed and are tight □
verify all bonding wires are routed correctly and supported □
Trim Tabs: verify pump reservoir has correct fluid level □ verify pump fittings hydraulic lines have no leaks □
verify lines are routed correctly (with no kinks) and supported \Box
Stern Thruster: verify proper installation □ verify all wiring is tight and correctly routed/secured □
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Rudder / Hydraulic Ram: verify ram is able to move without hitting □ verify black caps are installed on ram □ fittings are tight □ verify no leaks on ram or fittings □	
Wash-down: verify pump is mounted correctly □ hoses are routed correctly and hose clamps are tight □	
verify that the wash-down switch activates the pump \square check entire system for leaks \square pump doesn't cycle \square	
Fuel Tank: inspect shut-off valves □ hoses and hose clamps are tight □ verify no leaks on fittings / hoses □	
inspect fuel sender and wiring (heat shrunk) □ inspect Webasto fuel line and fittings □	
Fuel Filters: filters are mounted correctly and secure □ fuel lines routed correctly and hose clamps are tight □	
verify no leaks on lines or filter □	
Air Conditioning Pump: verify correct installation (pump is below the waterline and above the strainer) □	
hoses are routed correctly and hose clamps are tight □ verify no leaks □	
Cabin Rooftop (All Models)	Initials
Rooftop Inspection: verify rooftop has no screws or holes in rooftop \Box	
Mast Installation: cables are properly adjusted and hardware is tight □	
mast support and keeper pin are installed correctly \square Cable stowage points work \square	
Radar: verify correct installation □ radar connections have dielectric grease on connectors □	
radar wires are routed correctly and secure \square verify radar orientation (facing forward) \square	
Searchlight: verify proper installation □	
Horn: verify proper installation (installed with downward angle) □ sealed correctly □ horn sounds with correct switch □ Horn cover installed for R31 □	
Navigation Lights: verify proper installation \square wires sealed correctly entering house \square	
navigation lights turn on with switch in the up position only \square STBD = green \square PORT = red	
Anchor Light: verify proper installation □ anchor light operates with switch in both (up and down) positions □ switch in down position turns on anchor light alone □	
Cabin Rooftop (Command Bridge)	Initials
Steering Station: verify correct installation of engine controls and chart plotter □	
FWD/AFT Steaming Light (Ranger 29' only): verify light operates with switch □ wiring is heat shrunk and secured □	
lights mounted correctly and secure □	
Seating: verify correct installation □	
Rail Extensions (Safety Rails): verify rails fit correctly □ pins fit correctly □	
Folding Bridge: verify bridge folds correctly □ straps in place to secure □ canvas cover installations is correct □	
Mast Shocks: verify correct installation of mast shocks □	
Table Installation: verify tables are installed correctly □	

AC (AC (110V) Components: Generator	Initials
Breaker Panel: verify breaker panel is energized with generator operation □	
Through-Holes: Inspect water pick-up and exhaust for leaks □ verify proper sea-cock installation (opens and closes without interference) □	
L1 and L2 operation (29,30 and 31's): verify correct operation of each line □	
Generator wiring: verify all connections are tight □ wiring is routed corrected and secured properly □ wiring is heat-shrunk □	
110V) Components: Inverter	Initials
Displays Correct Voltage: verify voltage displayed on panel matches volt meter & solar panel display □	
Selector Switch (only equipped with generator): verify switch operates correctly □ LED's illuminate when power is present □	
Fuse and Battery Switch installation: fuses/battery switches are securely mounted □ battery switch cuts power to panel when in off position □	
Operation: inverter energizes all outlets □ inverter operates microwave □	
Check inverter wiring: (power, ground, case ground): ensure wiring is tight on inverter □ verify wiring is routed correctly and secured □ wiring is heat-shrunk □	
DC (12V) Components	Initials
Manual Bilge Pump Switch: manual switch operates the correct bilge pump □	
High Bilge Water Alarm: alarm sounds by pressing the switch to the up position □ alarm and switch LED is activated when sensor in the engine room is activated □	
Webasto Heater: control panel operates heater correctly □ fuel connections are tight and not leaking □ fuel lines are routed correctly and primed □ heater exhaust is routed correctly □ heater ducts are routed correctly and secured □	
Trim Tabs: PORT/STBD trim tab switches match correct trim tab □ 'bow down' moves the tabs down □ verify correct level of hydraulic fluid in the reservoir □ lines are tight and not leaking □ lines are routed correctly and secured □	
Windlass: windlass is mounted and sealed correctly □ verify correct windlass switch operation at dash up is up and down is down □ Verify foot pedals operate □ inspect wiring/breaker behind helm □ wiring beneath windlass is routed away from chain, secured correctly and heat-shrunk □ Hull cutout for chain is painted and sealed □	
Thrusters/Remote: verify remote operates each thruster □ verify switch for thruster remote operates correctly □	
Battery Switches and Cables: verify operation of battery switches: house □ engine □ thruster □ parallel □ inverter □ battery cables routed correctly and secured □ wires are labeled correctly □ connections are tight □	
House Breaker: verify house breaker operation □ breaker is secure and connections are tight □ breaker is labeled □	
Automatic Charge Relays: With engine running, verify charging on all battery banks □	

Propane Stove/Oven	Initials
Operation: verify stove/oven functions correctly □ verify propane electric valve operates correctly □ inspect propane bottles/lines/valves for leaks □	
Plumbing	Initials
AC Condensate Drain pan: verify drain hose is securely connected and hose routed correctly □	
Cabin Sink Drains: Verify all sink drains are clamped and functional	
Electronics	Initials
VHF: radio turns on/off with power button □ auto 'on' feature is disabled □ VHF antenna connector is tight □ Verify GPS connections □	
Stereo: all speakers are operational □ zones are correct □ speakers are wired correct (balance and fade) □ wiring behind stereo are secured □	
TV: mounts are secure and installed correctly □ TV wiring is routed correctly and secure □ coax connections are tight □ DVD player operates correctly □ TV remotes work □ search for channels □	
Chart Plotter: verify chart plotter software is up to date □ verify fuel tank capacity is programmed □ set total fuel on board after adding fuel to tank □	
Auto-pilot: inspect auto pilot components: compass □ hydraulic pump and connections □	
Radar: verify radar spins up □	
AIS: verify AIS is installed if on order sheet □ search for AIS vessels on chart plotter □	
Transducer: verify transducer is reading correct depth □ transducer is filled with fluid and sealed properly □	
Engine Display and Calibrations: display mounted securely □ perform fuel tank calibration □	
perform lever calibration \square perform low speed (trolling) calibration \square	

Final						Initials
Flooring: verify floor	ing is glued correctly	☐ inspect flooring for so	ratches/gouges □			
Curtains: verify corre	Curtains: verify correct installation of curtains/curtain tracks □ curtain pulls (straps) installed with snaps □					
Seating: inspect inte	rior/exterior seating f	or proper installation 🗆 v	erify seats fold/open w	vithout interference 🗆		
-		correctly (no missing hard	_			
Drawers: slide freely						
Cabinet Doors: ope	•	thout interference □ top	and bottom of doors ali	igned □		
		properly □ latches are fi	mly glued on □ no mis	ssing or stripped hard	ware	
		/ □ no missing or strippe				
				<u> </u>		
Serial Numbers						Initials
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Weather / Water Conditions: ___

Comments & Concerns	Initials

Pre-Delivery Inspection

Initials

Safety Kit: (4) life vests □ (1) throw cushion □ (4) fenders □ (4) fender whips □ (3) dock lines □ (1) first-aid kit □	
(3) fire extinguishers □ (1) flare kit (not expired) □	
Keys: door keys □ ignition keys □ water keys □	
Owners Bags: verify owners bags are onboard □	
Overhead Hatches: verify correct screens are onboard and fit hatches □	
Table: verify unattached table(s) are onboard □ tables have canvas cover(s) □ table leg(s) are onboard □	
Boat Hook: mounted in cockpit □	
Shore Power Cord: verify shore power cord is onboard □	
Trim Tabs: verify zincs are installed and hardware is tight □	
Batteries: verify batteries are charged and battery switches are off □	
Remote Controls: verify all remotes have batteries: thruster □ auto-pilot □ TV □	
Electronics Covers: verify all electronics have covers □	
Canvas: verify all canvas is onboard: door □ windows □ v-birth □ quarter-birth □	
Cushions: dinette □ quarter-birth □	
Trailer: verify correct trailer serial number is recorded □ provide (2) tie-down straps □ trailer lights work correctly □	
lights on boat work when connected to trailer light harness	
Inflatable/Dinghy: verify correct dinghy serial number is recorded □ dinghy is fully inflated □	
dinghy spare parts and paddles are onboard □	
Engine Fluids: (1) quart of engine oil is onboard □ (1) gallon of coolant is onboard □	
Engine Service: verify engine is up to date with service interval □	
Fuel: fuel tank is filled □	
Propane: both propane tanks are filled □	
Order Sheet: verify all options/special instructions are installed □ verify carpet kit is onboard (if on order form) □	
Rework Checklist: verify all rework has been performed □	
Boat Show Boats: ensure boat show give away items are onboard □	
Drain Plug: remove drain plug and put in aft cup holder □	
Winterization: de-winterize fresh water system (if anti-freeze was used) □	